**REXtac Automotive Adhesives**

REXtac Automotive Adhesives are a great solution for the automotive industry's high demand for bond longevity and high heat resistance up to 120°C.

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**REXtac APAO will improve your margin by stretching adhesive mileage and increasing productivity.**

- REXtac APAO can be used NEAT
- More mileage - use up to 30% less adhesive
- Flexible open time
- Excellent thermal stability
- Improved productivity

**Key Areas of Automotive Application**

- Batteries
- Bonding foam to foam
- Load Floors
- Filters
- Headliner component
- Headlamp bonding
- HVAC
- Sound deadening
- Bi-laminate fabric on door and instrument panels

**BENEFITS TO USING REXtac APAO FOR AUTOMOTIVE APPLICATIONS**

**Compared to hot melt systems**

- Excellent cohesion
- Great thermal stability
- Low VOCs
- No odor
- Flexible open time

**Good initial tack**

**Minimal residual tack**

**Excellent cohesion**

**Short open time (<5 seconds)**

**Excellent thermal stability at 375°F after at least 48 hours**

**High tensile strength**

**Application temperature 325° to 375°F**

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**REXtac 2115**

**CHARACTERISTICS**

- Appearance - White
- Viscosity - 1500 cps at 375°F
- Softening Point - 305°F
- Density - .85 - .88 grams/cc

**APPLICATION**

- Filter
- Headliner Component
- HVAC

**PACKAGING**

- 35 - 50 lb box
- 350 lb Fiber Drum

**PERFORMANCE**

- Good initial tack
- Minimal residual tack
- Excellent cohesion
- Short open time (<5 seconds)
- Excellent thermal stability at 375°F after at least 48 hours
- High tensile strength
- Application temperature 325° to 375°F

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**REXtac 2180**

**CHARACTERISTICS**

- Appearance - White
- Viscosity - 8000 cps at 375°F
- Softening Point - 318°F
- Density - .85 - .88 grams/cc

**APPLICATION**

- Headliner Component
- Sound Deadening

**PACKAGING**

- 35 - 50 lb box
- 350 lb Fiber Drum

**PERFORMANCE**

- Good initial tack
- Minimal residual tack
- Excellent cohesion
- Short open time (<5 seconds)
- High tensile strength
- Application temperature 325° to 375°F

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**REXtac 2215**

**CHARACTERISTICS**

- Appearance - White
- Viscosity - 1500 cps at 375°F
- Softening Point - 290°F
- Density - .85 - .88 grams/cc

**APPLICATION**

- Filter
- Sound Deadening
- HVAC

**PACKAGING**

- 35 - 50 lb box
- 350 lb Fiber Drum

**PERFORMANCE**

- Good initial tack
- Minimal residual tack
- Excellent cohesion
- Short open time (<5 seconds)
- Excellent thermal stability at 375°F after at least 48 hours
- Medium tensile strength
- Application temperature 325° to 375°F
<table>
<thead>
<tr>
<th>RExtac 2280</th>
<th>APPLICATION</th>
<th>PACKAGING</th>
<th>PERFORMANCE</th>
</tr>
</thead>
</table>
| Appearance - White | Headliner Component | 35 - 50 lb box 350 lb Fiber Drum | - Good initial tack  
- Minimal residual tack  
- Excellent cohesion  
- Short open time (<5 seconds)  
- Excellent thermal stability at 375°F after at least 48 hours  
- Medium tensile strength  
- Application temperature 325° to 375°F |

<table>
<thead>
<tr>
<th>RExtac 2304</th>
<th>APPLICATION</th>
<th>PACKAGING</th>
<th>PERFORMANCE</th>
</tr>
</thead>
</table>
| Appearance - White | Head Lamp Bonding | 35 - 50 lb box 350 lb Fiber Drum | - High initial tack  
- Good cohesion  
- Short open time (20 seconds)  
- Excellent thermal stability at 375°F after at least 48 hours  
- Low tensile strength  
- Application temperature 325° to 375°F |

<table>
<thead>
<tr>
<th>RExtac 2315</th>
<th>APPLICATION</th>
<th>PACKAGING</th>
<th>PERFORMANCE</th>
</tr>
</thead>
</table>
| Appearance - White | Batteries  Head Lamp Bonding | 35 - 50 lb box 350 lb Fiber Drum | - High initial tack  
- Good cohesion  
- Short open time (20 seconds)  
- Excellent thermal stability at 375°F after at least 48 hours  
- Low tensile strength  
- Application temperature 325° to 375°F |

<table>
<thead>
<tr>
<th>RExtac 2535</th>
<th>APPLICATION</th>
<th>PACKAGING</th>
<th>PERFORMANCE</th>
</tr>
</thead>
</table>
| Appearance - White | Batteries  Head Lamp Bonding | 35 - 50 lb box 350 lb Fiber Drum | - High initial tack  
- Good cohesion  
- Medium open time (60 seconds)  
- Excellent thermal stability at 375°F after at least 48 hours  
- Low tensile strength  
- Application temperature 325° to 375°F |

<table>
<thead>
<tr>
<th>RExtac 2730</th>
<th>APPLICATION</th>
<th>PACKAGING</th>
<th>PERFORMANCE</th>
</tr>
</thead>
</table>
| Appearance - White | Load Floor  Sound Deadening  Bonding Foam to Foam | 35 - 50 lb box 350 lb Fiber Drum | - High initial tack  
- Good cohesion  
- Long open time (300 seconds)  
- Excellent thermal stability at 375°F after at least 48 hours  
- Low tensile strength  
- Application temperature 280° to 375°F |

<table>
<thead>
<tr>
<th>RExtac 2780</th>
<th>APPLICATION</th>
<th>PACKAGING</th>
<th>PERFORMANCE</th>
</tr>
</thead>
</table>
| Appearance - White | Load Floor  Bonding Foam to Foam | 35 - 50 lb box 350 lb Fiber Drum | - High initial tack  
- Good cohesion  
- Long open time (120 seconds)  
- Excellent thermal stability at 375°F after at least 48 hours  
- Application temperature 280° to 375°F |
REXtac 6825

**CHARACTERISTICS**
- Appearance: White
- Viscosity: 2600 cps at 375°F
- Softening Point: 313°F
- Density: .85 - .88 grams/cc
- Minimal residual tack
- Excellent cohesion
- Short open time (20 seconds)
- Excellent stability at 375°F after at least 48 hours

**APPLICATION**
- Bi-laminate fabric on door and instrument panels

**PACKAGING**
- 35 - 50 lb box
- 350 lb Fiber Drum

**PERFORMANCE**
- Application temperature 350° to 375°F

**REXtac E101**

**CHARACTERISTICS**
- Appearance: White
- Viscosity: 8500 cps at 375°F
- Softening Point: 245°F
- Density: .85 - .88 grams/cc
- High initial tack
- Good cohesion
- Very long open time (900 seconds)
- Excellent thermal stability at 375°F after at least 48 hours
- Low tensile strength

**APPLICATION**
- Load Floor
- Bonding Foam to Foam

**PACKAGING**
- 35 - 50 lb box
- 350 lb Fiber Drum

**PERFORMANCE**
- Application temperature 270° to 375°F

**REXtac 9720**

**CHARACTERISTICS**
- Appearance: White
- Viscosity: 2000 cps at 375°F
- Softening Point: 240°F
- Density: .85 - .88 grams/cc
- High initial tack
- Good cohesion
- Long open time (480 seconds)
- Excellent stability at 375°F after at least 48 hours

**APPLICATION**
- Load Floor
- Bonding Foam to Foam

**PACKAGING**
- 35 - 50 lb box
- 350 lb Fiber Drum

**PERFORMANCE**
- Application temperature 290° to 375°F
Produced in our Odessa, Texas facility, REXtac polymers are on-purpose, reactor-produced polyolefins. REXtac APAO is produced with REXtac, LLC’s proprietary catalyst and Liquid Pool production process, which provides you the broadest range of physical and performance properties available in APAO polymers. REXtac polymers combine the unique characteristics of amorphous and low molecular weight properties with the easy processing of a polyolefin. This means you benefit from a custom polymer designed to meet your specific application and manufacturing specifications whether used neat or in formulations.

Our flexible process technology at REXtac is superior in its ability to produce APAO that can be modified, combined, and blended with other hot melt adhesive components to meet the most exact specifications for your application. REXtac APAO is simple to use and compatible with a wide variety of materials.

Contact us today for more information.
432.332.0058